



FLECK 2510 & 2510 ECONOMINDER

SERVICE MANUAL

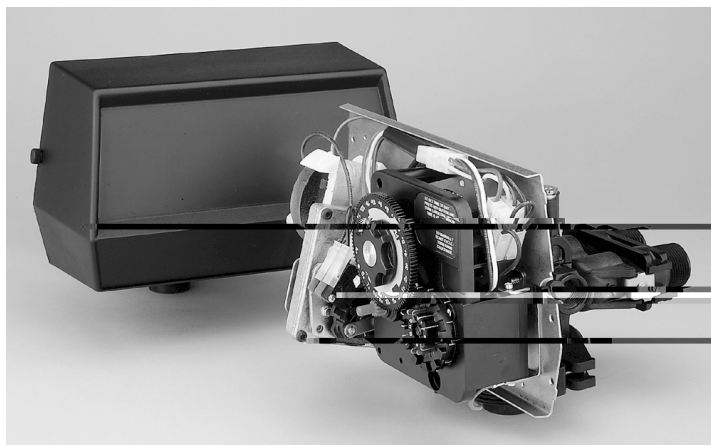


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INSTALLATION

Water Pressure

A minimum of 20 pounds (1.4 bar) of water pressure is required for regeneration valve to operate effectively.

Electrical Facilities

An uninterrupted alternating current (A/C) supply is required.

NOTE: Other voltages are available. Please make sure your voltage supply is compatible with your unit before installation.

Existing Plumbing

Condition of existing plumbing should be free from lime and iron buildup. Piping that is built up heavily with lime and/or iron should be replaced. If piping is clogged with iron, a separate iron filter unit should be installed ahead of the water softener.

Location Of Softener And Drain

The softener should be located close to a drain to prevent air breaks and back flow.

Bypass Valves

Always provide for the installation of a bypass valve if unit is not equipped with one.

CAUTION Water pressure is not to exceed 125 psi (8.6 bar), water temperature is not to exceed 110°F (43°C), and the unit cannot be subjected to freezing conditions.

Installation Instructions

1. Place the softener tank where you want to install the unit making sure the unit is level and on a firm base.
2. During cold weather, the installer should warm the valve to room temperature before operating.
3. All plumbing should be done in accordance with local plumbing codes. The pipe size for residential drain line should be a minimum of 1/2 inch (13 mm). Backwash flow rates in excess of 7 gpm (26.5 Lpm) or length in excess of 20 feet (6 m) require 3/4-inch (19 mm) drain line. Commercial drain lines should be the same size as the drain line flow control.
4. Refer to the dimensional drawing for cutting height of the distributor tube. If there is no dimensional drawing, cut the distributor tube flush with the top of the tank.
5. Lubricate the distributor o-ring seal and tank o-ring seal. Place the main control valve on tank.

NOTE: Only use silicone lubricant.

6. Solder joints near the drain must be done prior to connecting the Drain Line Flow Control fitting (DLFC). Leave at least 6 inches (15 cm) between the DLFC and solder joints when soldering pipes that are connected on the DLFC. Failure to do this could cause interior damage to the DLFC.
7. Plumber tape is the only sealant to be used on the drain fitting. The drain from twin tank units may be run through a common line.
8. Make sure that the floor is clean beneath the salt storage tank and that it is level.
9. Place approximately 1 inch (25 mm) of water above the grid plate. If a grid is not utilized, fill to the top of the air check (Figure 1) in the salt tank. Do not add salt to the brine tank at this time.

10. On units with a bypass, place in bypass position. Turn on the main water supply. Open a cold soft water tap nearby and let run a few minutes or until the system is free from foreign material (usually solder) that may have resulted from the installation. Once clean, close the water tap.
11. Slowly place the bypass in service position and let water flow into the mineral tank. When water flow stops, slowly open a cold water tap nearby and let run until the air is purged from the unit.
12. Plug unit into an electrical outlet.

STARTUP INSTRUCTIONS *CONTINUED*

- Position the valve to the start of the brine tank fill cycle. Ensure water goes into the brine tank at the desired rate. The brine valve drive cam will hold the valve in this position to fill the brine tank for the first regeneration.
- Replace control box cover.
- Put salt in the brine tank.

NOTE: Do not use granulated or rock salt.

3200 TIMER SETTING PROCEDURE

How To Set Days On Which Water Conditioner Is To Regenerate (Figure 2)

Rotate the skipper wheel until the number "1" is at the red pointer. Set the days that regeneration is to occur by sliding tabs on the skipper wheel outward to expose trip fingers. Each tab is one day. Finger at red pointer is tonight. Moving clockwise from the red pointer, extend or retract fingers to obtain the desired regeneration schedule.

How To Set The Time Of Day

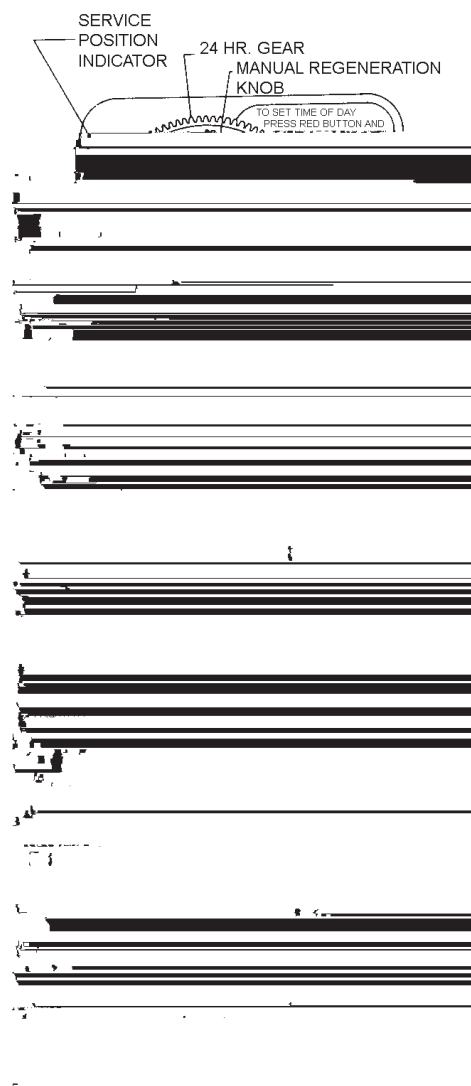
- Press and hold the red button in to disengage the drive gear.
- Turn the large gear until the actual time of day is at the time of day pointer.
- Release the red button to again engage the drive gear.

How To Manually Regenerate Your Water Conditioner At Any Time

- Turn the manual regeneration knob clockwise.
- This slight movement of the manual regeneration knob engages the program wheel and starts the regeneration program.
- The black center knob will make one revolution in the following approximately three hours and stop in the position shown in the drawing.
- Even though it takes three hours for this center knob to complete one revolution, the regeneration cycle of your unit might be set for only one half of this time.
- In any event, conditioned water may be drawn after rinse water stops flowing from the water conditioner drain line.

How to Adjust Regeneration Time

- Disconnect the power source.
- Locate the three screws behind the manual regeneration knob by pushing the red button in and rotating the 24 hour dial until each screw appears in the cut out portion of the manual regeneration knob.
- Loosen each screw slightly to release the pressure on the time plate from the 24-hour gear.
- Locate the regeneration time pointer on the inside of the 24-hour dial in the cut out.
- Turn the time plate so the desired regeneration time aligns next to the raised arrow.
- Push the red button in and rotate the 24-hour dial. Tighten each of the three screws.
- Push the red button and locate the pointer one more time to ensure the desired regeneration time is correct.
- Reset the time of day and restore power to the unit.



61502-3200 Rev A

Figure 2

3210 TIMER SETTING PROCEDURE

Typical Programming Procedure

Calculate the gallon capacity of the system, subtract the necessary reserve requirement and set the gallons available opposite the small white dot on the program wheel gear (Figure 3).

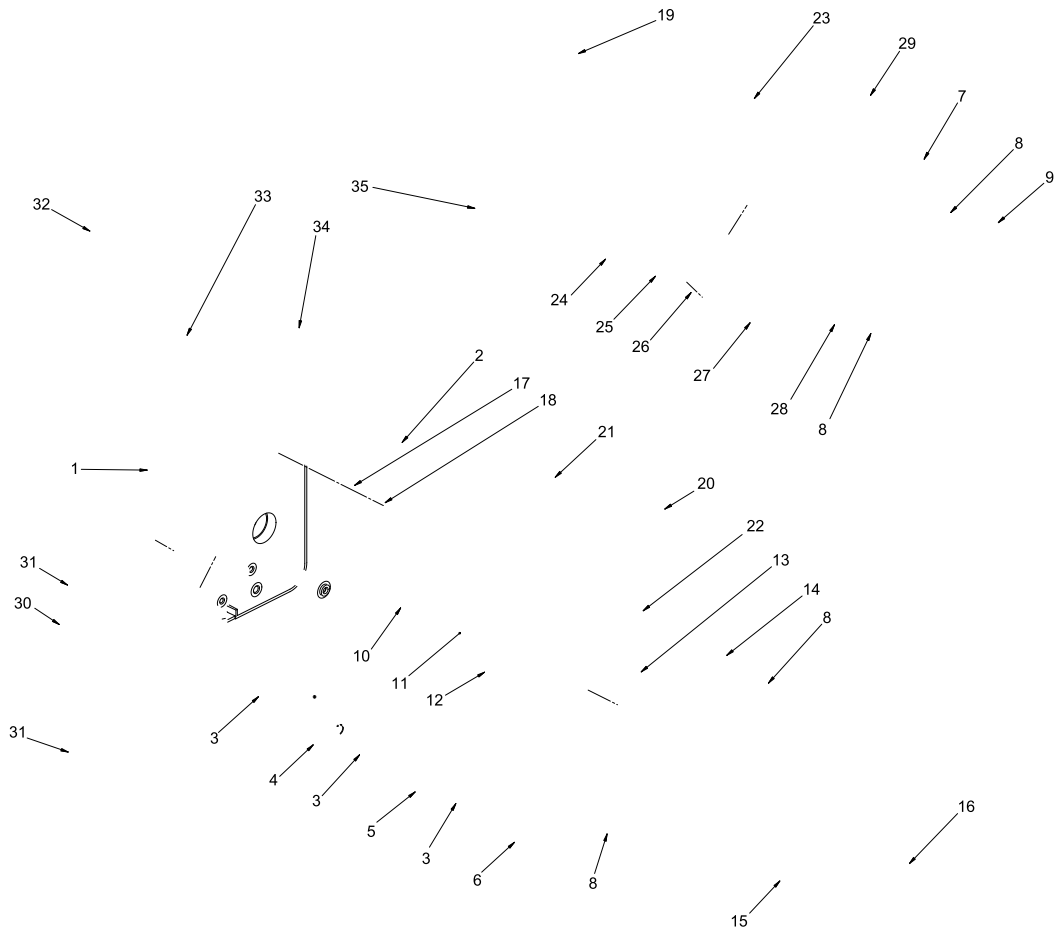
NOTE: Drawing shows 8,750 gallon setting. The capacity (gallons) arrow (15) shows zero gallons remaining. The unit will regenerate tonight at the set regeneration time.

How To Set The Time Of Day

- Press and hold the red button in to disengage the drive gear.
- Turn the large gear until the actual time of day is opposite the time of day pointer.
- Release the red button to again engage the drive gear.

How To Manually Regenerate Your Water Conditioner At Any Time

- Turn the manual regeneration knob clockwise.
- This slight movement of the manual regeneration knob engages the program wheel and starts the regeneration program.



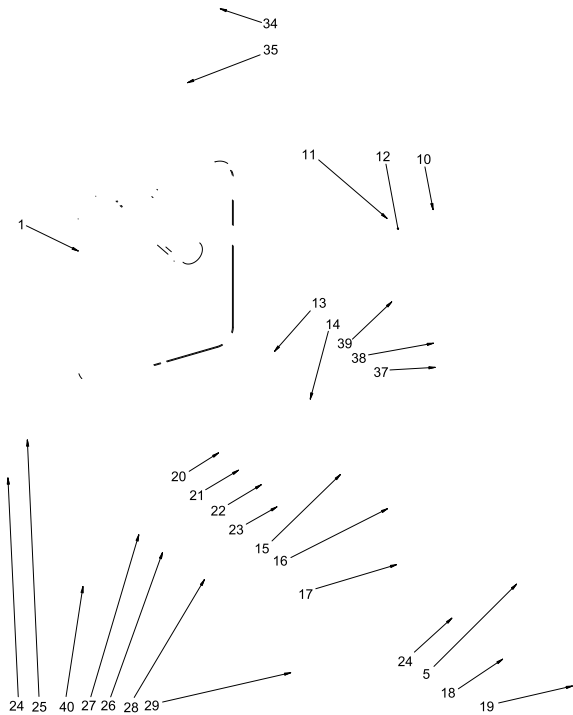
3200 TIME CLOCK TIMER ASSEMBLY

CONTINUED

Item No.	QTY	Part No.	Description	Item No.	QTY	Part No.	Description
1	1	13870	Housing, Timer, 3200	27	1	14381	Skipper Wheel Assy, 12 Day
2	1	14265	Clip, Sping			14860	Skipper Wheel Assy, 7 Day
3	3	14087	Insulator	28	1	13014	Pointer, Regeneration
4	1	10896	Switch, Micro	29	1	40096-24	Dial, 12 AM Regen Assy, Black
5	1	15320	Switch, Micro, Timer			40096-02	Dial, 2 AM Regen Assy, Black
6	2	11413	Screw, Pan Hd Mach, 4-40 x 1-1/8	30	1	13881	Bracket, Hinger Timer
7	1	13886	Knob, 3200	31	2	11384	Screw, Phil, 6-32 x 1/4 Zinc
8	5	13296	Screw, Hex Wsh, 6-20 x 1/2	32	1	13902	Harness, 3200
9	1	11999	Label, Button	33	2	40422	Nut, Wire, Tan
10	1	13018	Pinion, Idler	34	1	15354-01	Wire, Ground, 4 inches
11	1	13312	Spring, Idler Shaft	35	1	14007	Label, Time of Day
12	1	13017	Gear, Idler	36	1	*	Complete 3200 Time Clock Timer Assembly
13	1	13164	Gear, Drive	37		60320-02	Switch Kit, 3200/9000 Timer Auxiliary, Optional
14	1	13887	Plate, Motor Mounting	38		61420-03	Program Wheel, Gear Assy, Filter 2 Min Per Pin
15	1	18743-1	Motor, 120V, 60Hz, 1/30 RPM			61420-04	Program Wheel, Gear Assy, Softener, 2 Min Per Pin
		18752-1	Motor, 100V, 50Hz, 1/30 RPM				
		18824-1	Motor, 230V, 50Hz, 1/30 RPM				
		18826-1	Motor, 24V, 50Hz, 1/30 RPM				
		19659-1	Motor, 24V, 60Hz, 1/30 RPM				
		19660-1	Motor, 230V, 60Hz, 1/30 RPM				
16	2	13278	Screw, Slt'd Fillister Hd 6-32 x .156				
17	1	15424	Spring, Detent, Timer				
18	1	15066	Ball, 1/4-inch, Delrin				
19	1	15465	Label, Caution				
20	1	19210	Program Wheel Assy				
21	1	13911	Gear, Main Drive, Timer				
22	17	41754	Pin, Spring, 1/16 x 5/8 SS, Timer				
23	1	13011	Arm, Cycle Actuator				
24	1	13864	Ring, Skipper Wheel				
25	2	13311	Spring, Detent, Timer				
26	2	13300	Ball, 1/4-inch, SS				

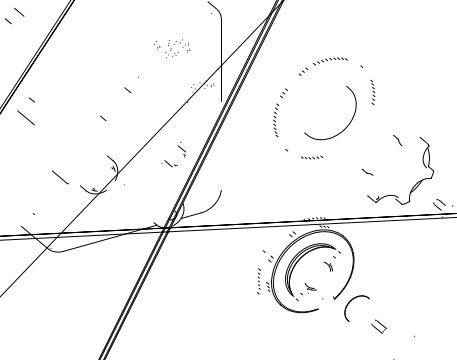
*Call your distributor for Part Number

3210 METER DELAYED TIMER ASSEMBLY



Item No.	QTY	Part No.	Description
1	1	13870	Housing, Timer, 3200
2	1	13802	Gear, Cycle Actuator
3	1	40096-02	Dial 2 AM Regen Assy, Black
4	1	13886	Knob, 3200
5	4	13296	Screw, Hex Wsh, 6-20 x 1/2
6	2	11999	Label, Button
7	1	13803	Gear, Program Drive Wheel
8	1	13806	Retainer, Program Wheel
9	1	13748	Screw, Flat Head St, 6-20 x 1/2
10	1	14265	Clip, Spring
11	1	15424	Spring, Detent, Timer
12	1	15066	Ball, 1/4-inch Delrin
13	1	13018	Pinion, Idler
14	1	13312	Spring, Idler Shaft
15	1	13017	Gear, Idler
16	1	13164	Gear, Drive
17	1	13887	Plate, Motor Mounting
18	1	18743-1	Motor, 120V, 60Hz 1/30 RPM
		18752-1	Motor, 100V, 50Hz, 1/30 RPM
		18824-1	Motor, 230V, 50Hz, 1/30 RPM
		18826-1	Motor, 24V, 50Hz, 1/30 RPM
		19659-1	Motor, 24V, 60Hz, 1/30 RPM
		19660-1	Motor, 230V, 60Hz, 1/30 RPM
19	1	13278	Screw, Fillister Hd, 6-32 x .156
20	1	13830	Pinion, Program Wheel Drive
21	1	13831	Clutch, Drive Pinion
22	1	14276	Spring, Meter, Clutch
23	1	14253	Retainer, Clutch Spring
24	3	11384	Screw, Phil, 6-32 x 1/4
25	1	13881	Bracket, Hinge Timer
26	3	14087	Insulator
27	1	10896	Switch, Micro
28	1	15320	Switch, Micro, Timer
29	2	11413	Screw, Pan Hd Mach, 4-40 x 1 1/8
30	1	14198	Label, Indicator
31	1	15465	Label, Caution
32	1	14007	Label, Time of Day
33	1	14045	Label, Instruction
34	1	13902	Harness, 3200
35	2	40422	Nut, Wire, Tan
36	1	15354-01	Wire, Ground, 4 inches
37	1	19210	Program Wheel Assy
38	17	41754	Pin, Spring, 1/16 x 5/8 SS, Timer
39	1	13911	Gear, Main Drive, Timer
40	1	*	Complete 3210 Meter Delayed Timer Assembly
41		60405-10	Program Wheel, w/3/4-inch STD Label 0-2,100 gal
		60405-20	Program Wheel, w/3/4-inch EXT Label 0-10,000 gal
		60405-11	Program Wheel, w/3/4-inch STD Metric Label 0-8 m3

**3220 METER IMMEDIATE TIMER
ASSEMBLY**

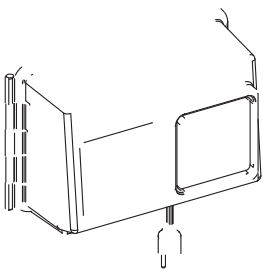


3220 METER IMMEDIATE TIMER

ASSEMBLY *CONTINUED*

Item No.	QTY	Part No.	Description	Item No.	QTY	Part No.	Description
1	1	13870	Housing, Timer	34	1	19210-05	Program Wheel Assembly, 9000/3230
2	1	15431	Gear, Cycle Actuator, System #5	35	17	41754	Pin, Spring, 1/16 x 5/8 Stainless Steel, Timer
3	1	13886	Knob, 3200	36	1	15055	Gear, Main Drive
4	4	13296	Screw, Hex Wsh, 6-20 x 1/2	37	1	*	Complete 3220 Meter Immediate Timer Assy
5	2	11999	Label, Button	38		60405-10	Program Wheel, w/3/4-inch STD Label 0-2,100 gal
6	1	13807	Gear, Program Drive Wheel			60405-20	Program Wheel, w/3/4-inch EXT Label 0-10,000 gal
7	1	13806	Retainer, Program Wheel			60405-11	Program Wheel, w/3/4-inch STD Metric Label 0-8 m3
8	1	13748	Screw, Flt Hd St, 6-20 x 1/2			60405-21	Program Wheel, w/3/4-inch EXT Range 0-40 m3
9	1	14265	Spring Clip	39		60320-02	Switch Kit, 3200/9000 Timer Auxiliary, Optional
10	1	13018	Pinion, Idler	40		61420-06	Program Wheel, Gear Assy, Softener Immediate 2 Min Per Pin
11	1	18563	Idler Shaft Spring			61420-42	Program Wheel, Gear Assy, Filter Immediate 2 Min Per Pin
12	1	13017	Gear, Idler	*Call your distributor for Part Number			
13	1	13164	Drive Gear				
14	1	13887	Plate, Motor Mounting				
15	1	18743-1	Motor, 120V, 60 Hz, 1/30 RPM				
		18752-1	Motor, 100V, 50Hz, 1/30 RPM				
		18824-1	Motor, 230V, 50Hz, 1/30 RPM				
		18826-1	Motor, 24V, 50Hz, 1/30 RPM				
		19659-1	Motor, 24V, 60Hz, 1/30 RPM				
		19660-1	Motor, 230V, 60Hz, 1/30 RPM				
16	2	13278	Screw, Slt'd Fillister Hd				
17	1	14502	Pinion, Program Wheel				
18	1	14501	Clutch, Drive Pinion				
19	1	14276	Meter Clutch Spring				
20	1	14253	Retainer, Clutch Spring				
21	3	11384	Screw, Phil, 6-32 x 1/4 Zinc				
22	1	13881	Bracket, Hinge Timer				
23	3	14087	Insulator				
24	1	15414-00	Micro Switch				
25	1	15320	Switch, Micro, Timer				
26	2	11413	Screw, Pan Hd Mach, 4-40 x 1-1/8				
27	1	14198	Label, Indicator				
28	1	15465	Label, Caution				
29	1	14007	Label, Time of Day				
30	1	15148	Label, Instruction				
31	1	40617	Harness, 3220				
32	2	40422	Nut, Wire, Tan				
33	1	15354-01	Wire, Ground, 4 inches				

POWERHEAD ASSEMBLY
(ENVIRONMENTAL)



BR61501-1500 Rev C

POWERHEAD ASSEMBLY

(ENVIRONMENTAL) *CONTINUED*

Item No.	QTY	Part No.	Description
1	1	18697-15	Backplate, Hinged
2	1	11838	Power Cord, 6-feet, North American, Flat
		19303-01	Power Cord, 6-feet, Australian
		19885-01	Power Cord, 6-feet, Japanese
		11545-01	Power Cord, 6-feet, European
3	1	13547	Strain Relief, Cord
4	1	40400	Harness, Drive Designr/Envirmntl
5	2	10231	Screw, Slot Hex 1/4-20 x 1/2 35 in-lbs ±20%
6	2	10218	Switch, Micro
7	1	10909	Pin, Connecting Rod Spring
8	1	60160-15	Drive Cam Assy, STF, Blue, 2900
9	2	10338	Pin, Roll, 3/32 x 7/8
10	2	14923	Screw, Pan Hd MACH, 4-40 x 1 5.0 in-lbs ±10%
11	1	41543	Motor, Drive, 115V/60 Hz
		41545	Motor, Drive, 220V, 50-60Hz, SP, Fam 1
11A		42579	Motor, Drive, 24 VAC/DC, 50-60 Hz, Fam 1
12	1	12777	Cam, Shut-off Valve
13	2	10300	Screw, Hx Wash Head, 8 x 3/8 20 in-lbs ±20%
14	1	3200	Timer Assy, 3200 7 or 12 Day
			3210 Meter Delay
			3220 Meter Immediate
15	1	15806	Hole Plug, (HeyCo)
16	1	16493	Plug, Hole, HeyCo, .88 Dia
17	1	17421	Plug, 1.20 Hole
18	2	19691	Plug, .750 Dia. Hole, Flush
19	7	19800	Plug (Hole Size: Dia .140)
20	4	19801	Plug, Dia .190
21	1	43560	Fitting, Brine Valve (Used on Filter Valves)
22	1	10269	Nut, Jam, 3/4-16 (Used on Filter Valves)

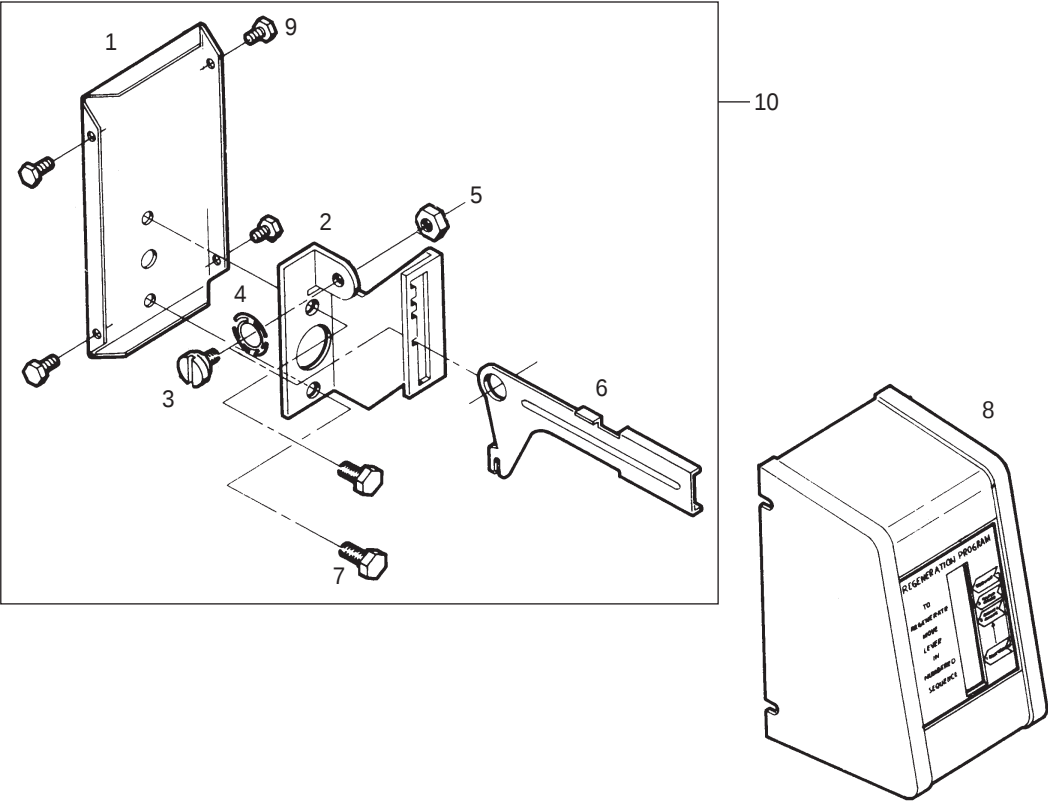
Item No.	QTY	Part No.	Description
			Wrench Tighten
23	2	41581	Plug, Hole .125 Dia, White
24	1	10872	Screw, Hex WSH, 8-32 x 5/16 20 IN-LBS ±20%
25	1	14202-01	Screw, Hex Washer #8-32 x 5/16 Hand Tighten
26	1	60219-02	Cover Assy, Environmental, Black, Clear Window
		60219-12	Cover Assy, Environmental, Black, Black Window
27	1	*	Powerhead Assembly
28	1	60050-23	Drive Motor Assy, 24 VAC/DC, 50-60 Hz FAM 1
		60050-21	Drive Motor Assy, 115V/60 Hz
		60050-22	Drive Motor Assy, 220V, 50-60 Hz SP FAM1
29		60320-12	Switch Kit, 1500-2850 Drive Motor

Not Shown:

1	15441	Cable Guide Assy, 2510
1	15495	Meter Cable, 13.87 inches

*Call your distributor for Part Number

MANUAL POWERHEAD ASSEMBLY



60409 Rev A

Item No.	QTY	Part No.	Description
1	1	12593	Backplate, Manual
2	1	12592	Bracket, Lever Position
3	1	12596	Screw, Spec Mach, 1/4 - 20 x 1/2
4	1	12707	Washer, Spring
5	1	11235	Nut, Hex, 1/4 - 20, Mach Screw, Zinc
6	1	12594	Lever, Valve Position
7	2	10231	Screw, Slot Hex, 1/4 - 20 x 1/2 18-8 SS
8	1	60224-32	Cover Assy, Manual, Filter
	1	60224-33	Cover Assy, Manual, Softener
9	4	10300	Screw, Slot Hex Wsh, 8-18 x 3/8 Type "B" RC44-47
10		60409	Powerhead Assy, Manual

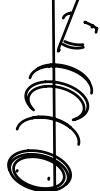
Not Shown:

1	10909	Pin, Link
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CONTROL VALVE ASSEMBLY *CONTINUED*

Item No.	QTY	Part No.	Description	Item No.	QTY	Part No.	Description
25	1	12338	Fitting, Elbow, 90 Deg. 1/2-inch NPT x 1/2-inch Barb		60705-17		DLFC, Plastic 1.7 gpm
26	1	11893	Cap, Injector, Stainless Steel		60705-20		DLFC, Plastic 2.0 gpm
		10228	Cap, Injector, Brass		60705-24		DLFC, Plastic 2.4 gpm
27	1	15137	Screw, Hex Wsh Mach, 10-24 x 3/8		60705-30		DLFC, Plastic 3.0 gpm
28	1	10757	Spacer, End		60705-35		DLFC, Plastic 3.5 gpm
29	1	12973-0	Nozzle, Injector, #0, PVC		60705-40		DLFC, Plastic 4.0 gpm
		12973-1	Nozzle, Injector, #1, PVC		60705-45		DLFC, Plastic 4.5 gpm
		12973-2	Nozzle, Injector, #2, PVC		60705-50		DLFC, Plastic 5.0 gpm
		12973-3	Nozzle, Injector, #3, PVC		60705-60		DLFC, Plastic 6.0 gpm
		12973-4	Nozzle, Injector, #4, PVC		60705-70		DLFC, Plastic 7.0 gpm
		10913-000	Nozzle, Injector, #000 Brown		60706-8.0		DLFC, QC x 3/4-inch F, 8.0 gpm
		10913-00	Nozzle, Injector, #00 Violet		60706-9.0		DLFC, QC x 3/4-inch F, 9.0 gpm
		10913-0	Nozzle, Injector, #0 Red		60706-10		DLFC, QC x 3/4-inch F, 10 gpm
		10913-1	Nozzle, Injector, #1 White		60706-12		DLFC, QC x 3/4-inch F, 12 gpm
		10913-2	Nozzle, Injector, #2 Blue		60706-15		DLFC, QC x 3/4-inch F, 15 gpm
		10913-3	Nozzle, Injector, #3 Yellow		60706-20		DLFC, QC x 3/4-inch F, 20 gpm
		10913-4	Nozzle, Injector, #4 Green	33	1	60090	Piston Assy, 1500, 2510, 2750
30	1	12974-0	Throat, Injector, #0, PVC	34	1	60121	Seal Kit, 1500, 2510, 2750
		12974-1	Throat, Injector, #1, PVC		1	60121-10	Seal and Spacer Kit, 2510, 2750, Silicone
		12974-2	Throat, Injector, #2, PVC	35	1	60101-01	Piston Assy, NHWBP
		12974-3	Throat, Injector, #3, PVC	36	2	19228-01	Adapter Assy, Coupling w/O-ring
		12974-4	Throat, Injector, #4, PVC	37	4	13305	O-ring, -119
		10914-000	Throat, Injector, #000 Brown	38	1	14805	Gasket, Injector Body, 1600/1700
		10914-00	Throat, Injector, #00 Violet	Not Shown			
		10914-0	Throat, Injector, #0 Red		1	11098	Stuffer Tool Assy, 2510/2750
		10914-1	Throat, Injector, #1 White		1	13061	Puller Assy, Port Ring 2510/2750
		10914-2	Throat, Injector, #2 Blue		1	12874	Hook, Seal
		10914-3	Throat, Injector, #3 Yellow	NOTE: For optimal seal life, the use of lubricants is not recommended.			
		10914-4	Throat, Injector, #4 Green				
31	1	60480-000	Injector Assy, 1600 #00, Plastic				
		60480-00	Injector Assy, 1600 #0, Plastic				
		60480-01	Injector Assy, 1600 #1, Plastic				
		60480-02	Injector Assy, 1600 #2, Plastic				
		60480-03	Injector Assy, 1600 #3, Plastic				
		60480-04	Injector Assy, 1600 #4, Plastic				
32	1	60705-00	DLFC, Plastic Blank				
		60705-06	DLFC, Plastic 0.60 gpm				
		60705-08	DLFC, Plastic 0.80 gpm				
		60705-10	DLFC, Plastic 1.0 gpm				
		60705-12	DLFC, Plastic 1.2 gpm				
		60705-13	DLFC, Plastic 1.3 gpm				
		60705-15	DLFC, Plastic 1.5 gpm				

SOFTENER FILTER CONVERSION KITS

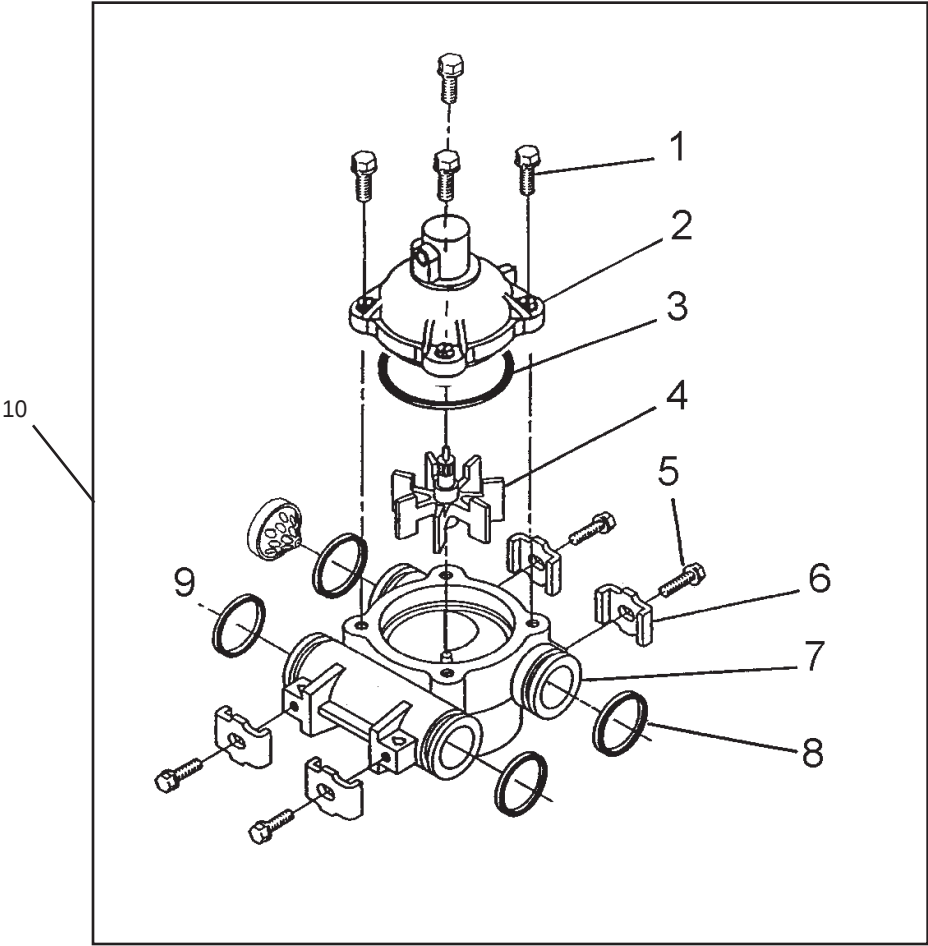


61671 Rev E

Item No.	QTY	Part No.	Description
1		60101-02.....	Piston Conversion, No Seals, No Spacers, 2510 NHWBP 1600
2		60101-00.....	Piston Kit, No Seals, No Spacers, 2510 NHWBP Filter

NOTE: For optimal seal life, the use of lubricants is not recommended.

METER ASSEMBLY



60088 Rev E

Item No.	QTY	Part No.	Description
1	4	12473	Screw - Meter Cover Assembly, 10-24 x 5/8-inch
2	1	15659	Meter Cover Assy. - Ext., Rt. Angle (Not Shown)
		15452	Meter Cap Assy, 3/4-inch to 2-inch , Std, Rt Ang/90, Plastic Paddle
3	1	13847	O-ring - Meter Cover Assembly, -137
4	1	13509	Impeller
5	4	13314	Screw - Adapter Clip, 8-18 x 0.6-inch
6	4	13255	Adapter Clip
7	1	13821	Meter Body
8	4	13305	O-ring - Meter Body, -119
9	1	14613	Flow Straightener
10	1	60088-180	Meter Assy, 3/4-inch Dual Port, Slip Std, RT Angle/180 Plastic Paddle Wheel, w/clips
		60089-180	Meter Assy, 3/4-inch Dual Port, Slip, EXT, RT Angle/180 Plastic Paddle Wheel, w/clips

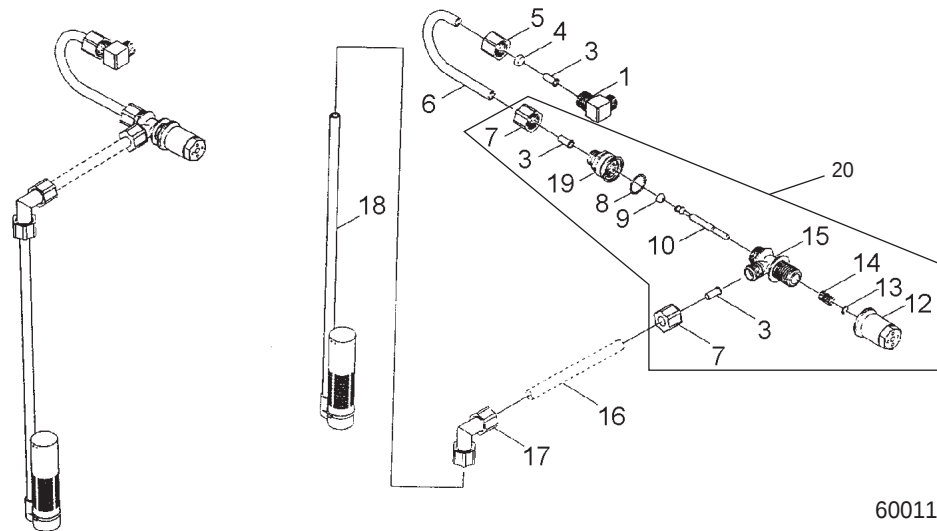
1600 BRINE SYSTEM ASSEMBLY



60029 Rev C

Item No.	QTY	Part No.	Description	Item No.	QTY	Part No.	Description
1	2	10332	Fitting, Insert, 3/8	12	1	12552-02	Brine Valve Stem, 1600, with Seat
2	1	12767	Screen, Brine	13	1	12626	Seat, Brine Valve
3	1	10328	Fitting, Elbow, 90 Deg. 1/4-inch NPT x 3/8 Tube	14	1	11982	O-ring, -016
4	3	10329	Fitting, Tube, 3/8 Nut, Brass	15	1	60020-25	BLFC, .25 GPM, 1600
5	3	10330	Fitting, Sleeve, 3/8 Celcon			60020-50	BLFC, .50 GPM, 1600
6	1	16508-01	Tube, Brine Valve, 2850/2900s			60020-100	BLFC, 1.0 GPM, 1600
		12774	Tube, Brine Valve, 1500	16	1	60029-010	Brine Valve, 1600 Short Stem, 0.25 gpm
		40027	Tube, Brine Valve, 2510, HWBP			60029-020	Brine Valve, 1600 Short Stem, 0.50 gpm
		14428	Tube, Brine Valve, 1600/1650, NHWBP			60029-030	Brine Valve, 1600 Short Stem, 1.00 gpm
		15221-01	Tube, Brine Valve, 2750/2900				
		42184	Tube, Brine Valve, 2850s				
		41683	Tube, Brine Valve, UF, 2900S 1600/1650				
7	1	10250	Ring, Retaining				
8	1	11749	Guide, Brine Valve Stem				
9	1	10249	Spring, Brine Valve				
10	1	12550	Quad Ring, -009				
11	1	12748	Brine Valve Body Assy, 1600 w/Quad Ring				

1650 BRINE SYSTEM



60011 Rev D

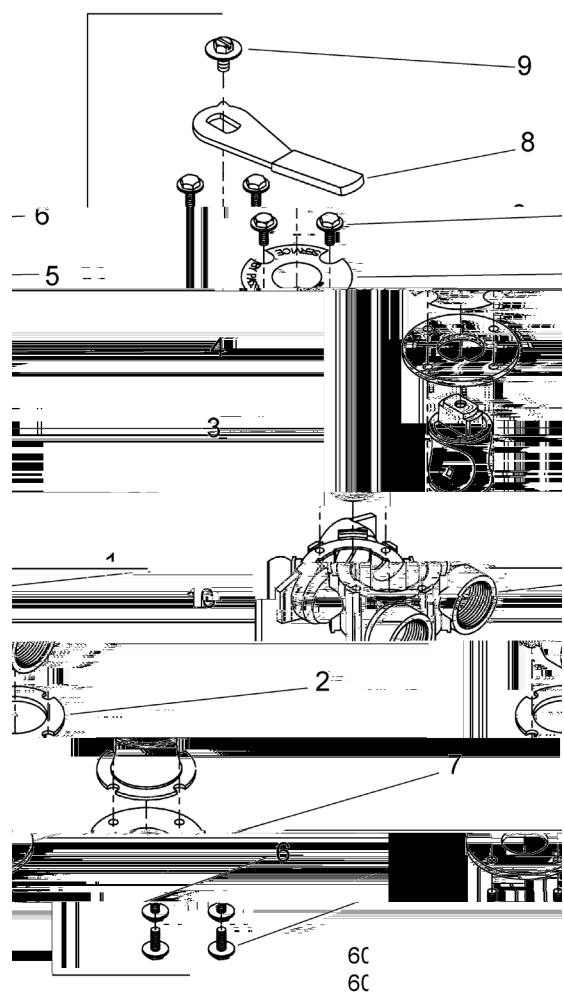
Item No.	QTY	Part No.	Description
1	1	10328	Elbow, 90 1/4 NPT x 3/8
3	3	10332	Insert, 3/8
4	1	10330	Sleeve, 3/8 Nut Brine
5	1	10329	Tube Fitting, 3/8 Nut Brine
6	1	16508-01	Tube, Brine Valve, 2850/2900s
		12774	Tube, Brine Valve, 1500
		40027	Tube, Brine Valve, 2510, HWBP
		14428	Tube, Brine Valve, 1600/1650, NHWBP
		15221-01	Tube, Brine Valve, 2750/2900
		42184	Tube, Brine Valve, 2850s
		41683	Tube, Brine Valve, UF, 2900S 1600/1650
7	2	19625	Assy., GFN Nut
8	1	16924	O-ring, -018
9	1	12626	Seat, Brine Valve
10	1	12552	Brine Valve Stem, 1600
12	1	17906	Guide, Brine Valve Stem
13	1	10250	Retaining Ring
14	1	10249	Spring, Brine Valve
15	1	17884	Brine Valve Body Assy., Plastic
17	1	12794	Elbow, 3/8 Tube Poly, White
18	1	60002	#500 Air Check

Item No.	QTY	Part No.	Description
19		60010-25 BLFC Assy. (Parts)	
	1	17907	Housing
	1	12128	25 GPM Label
	1	12094	25 Flow Washer
	1	12098	Retainer
		60010-50 BLFC Assy. (Parts)	
	1	17907	Housing
	1	10759	50 GPM Label
	1	12095	50 Flow Washer
	1	12098	Retainer
		60010-100 BLFC Assy. (Parts)	
	1	17907	Housing
	1	10760	1.0 GPM Label
	1	12097	1.0 Flow Washer
	1	12098	Retainer
20		60011-010	Brine Valve, 1650, Short Stem, 0.25 gpm
		60011-020	Brine Valve, 1650, Short Stem, 0.50 gpm
		60011-030	Brine Valve, 1650, Short Stem, 1.00 gpm



Item No.	QTY	Part No.	Description
1.....	2	13305.....	O-ring, -119
2.....	2	13255.....	Clip, Mounting
3.....	2	13314.....	Screw, Slot Ind Hex, 8-18 x .60
4A.....	1	18706.....	Yoke, 1-inch , NPT, Plastic
		 18706-02.....	Yoke, 3/4-inch , NPT, Plastic
4B.....	1	13708-40.....	Yoke, 1-inch , Sweat
		 13708-45.....	Yoke, 3/4-inch , Sweat
		 19275.....	Yoke, Angle 90 Deg, 3/4-inch , NPT
		 19275-45.....	Yoke, Angle 90 Deg, 3/4-inch Sweat
		 19620-01.....	Yoke Assy, 3/4-inch , R/Angle, 90 Deg w/O-rings, Clips & Screws
		 40636.....	Yoke, 1-1/4 inch, NPT
		 40636-49.....	Yoke, 1-1/4 inch, Sweat
		 41027-01.....	Yoke, 3/4-inch , NPT, Cast, Machined
		 41026-01.....	Yoke, 1-inch , NPT, Cast,

BYPASS VALVE ASSEMBLY (METAL)

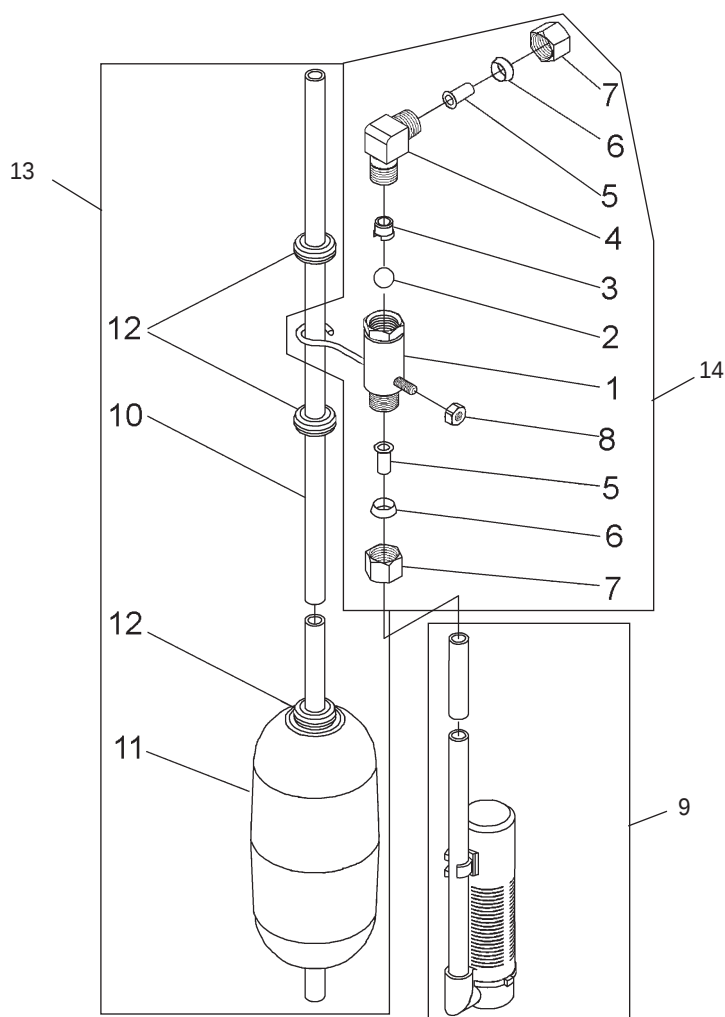


60040SS Rev T
60041SS Rev U

Item No.	QTY	Part No.	Description
1	1	40614	Bypass Body, 3/4-inch
		40634	Bypass Body, 1-inch , SS
2	1	14105	Seal, Bypass, 560CD
3	1	11972	Plug, Bypass
4	1	11978	Side Cover
5	1	13604-01	Label
6	8	15727	Screw, 10-24 x 0.5-inch
7	1	11986	Side Cover
8	1	11979	Lever, Bypass
9	1	11989	Screw, Hex Head, 1/4-14 x 1.5-inch
10	1	60040SS	Bypass Valve, 5600, 3/4-inch NPT Blk Grip Lever, SS
		60041SS	Bypass Valve, 5600, 1-inch NPT Blk Grip Lever, SS
*	2	19228-01	Adapter Assy, Coupling, w/O-rings

*Not Shown

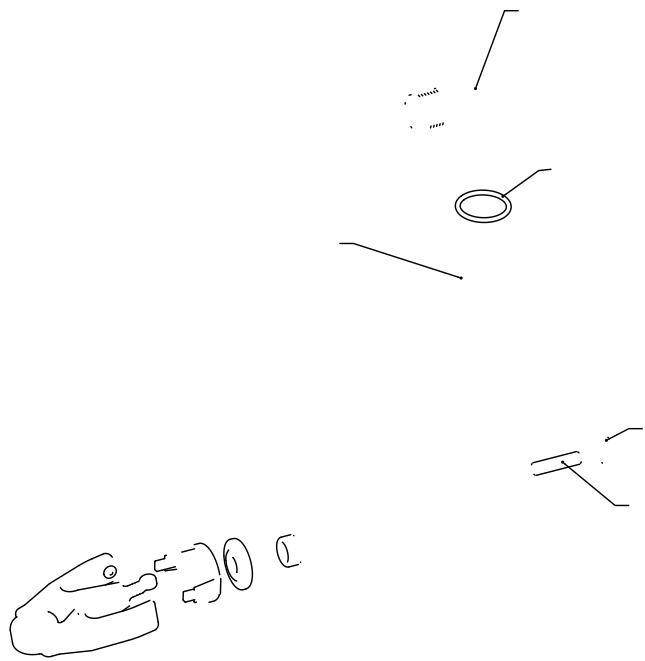
2300 SAFETY BRINE VALVE



60027 Rev D

Item No.	QTY	Part No.	Description	Item No.	QTY	Part No.	Description
1	1	60027-00	Safety Brine Valve, 2300, Less Elbow				Long
2	1	10138	Ball, 3/8-inch , Brass			60002-36	Air Check, #500, 36 inches Long
3	1	11566	Ball Stop, Slow Fill			60002-48	Air Check, #500, 48 inches Long
4	1	10328	Fitting, Elbow, 90 Deg. 1/4 NPT x 3/8 Tube			60002-26.25	Air Check, #500, 26.25 inches Long
5	1	10332	Fitting, Insert, 3/8			60002-33.25	Air Check, #500, 33.25 inches Long
6	1	10330	Fitting, Sleeve, 3/8 Celcon				
7	1	10329	Fitting, Tube, 3/8 Nut, Brass	10	1	10149	Rod, Float, 30-inch
8	1	10186	Nut, Hex, 10-32	11	1	10700	Float Assy, White
9	1	60002-10	Air Check, #500, American Hydro	12	3	10150	Grommet, .30 Dia
		60002-11.38	Air Check, #500, 11.38 inches Long	13	1	60028-30	Float Assy, 2300, 30-inch White
		60002-24	Air Check, #500, 24 inches Long	14	1	60027-FFA	Safety Brine Valve, 2300, Fitting Facing Arm
		60002-27	Air Check, #500, 27 inches Long		1	60027-FFS	Safety Brine Valve, 2300 Fitting Facing Stud
		60002-32	Air Check, #500, 32 inches Long				
		60002-34	Air Check, #500, 34 inches				

2310 SAFETY BRINE VALVE



2310 SAFETY BRINE VALVE *CONTINUED*

Item No.	QTY	Part No.	Description	Item No.	QTY	Part No.	Description
1	1	19645	Body, Safety Brine Valve, 2310		60002-34		Air Check, #500, 34 inches Long
2	1	19803	Safety Brine Valve Assy		60002-36		Air Check, #500, 36 inches Long
3	1	19804	Screw, Sckt Hd, Set, 10-24 x .75		60002-48		Air Check, #500, 48 inches Long
4	1	19805	Nut, Hex, 10-24, Nylon Black		60002-26.25		Air Check, #500, 26.25 inches Long
5	1	19652-01	Poppet Assy, SBV w/O-ring		60002-33.25		Air Check, #500, 33.25 inches Long
6	1	19649	Flow Dispenser				
7	1	11183	O-ring, -017				
8	1	19647	Elbow, Safety Brine Valve				
9	2	19625	Nut Assy, 3/8-inch Plastic				
10	1	18312	Retainer, Drain				
11	1	60014	Safety Brine Valve Assy, 2310				
12	2	10150	Grommet, .30 Dia				
13	1	60068-8.06	Float Assy, 2310, w/8.06-inch Rod				
		60068-10.5	Float Assy, 2310, w/10.5-inch Rod				
		60068-11.5	Float Assy, 2310, w/11.5-inch Rod				
		60068-20	Float Assy, 2310, w/20-inch Rod				
		60068-30	Float Assy, 2310, w/30-inch Rod				
14	1	60002-10	Air Check, #500, American Hydro				
		60002-11.38	Air Check, #500, 11.38 inches Long				
		60002-24	Air Check, #500, 24 inches Long				
		60002-27	Air Check, #500, 27 inches Long				
		60002-32	Air Check, #500, 32 inches Long				

SEAL & SPACER TOOLS & REPLACEMENT

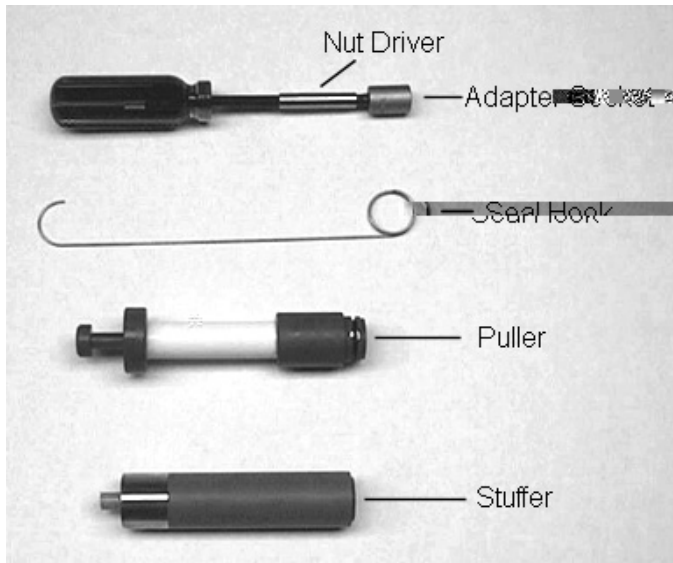


Figure 5

NOTE: Photos shown are for reference only for replacing the seal and spacer. Actual valve may be different.

1. Turn off water supply to valve. Next, cycle valve to backwash position, then to service. Now remove electrical plug from outlet.
2. Remove control box cover.
3. Disconnect the brine line from the injector housing to the brine valve (if your unit has timed brine tank fill).
4. Remove the two capscrews that hold the back plate to the valve.
5. Grasp the back plate on both sides and slowly pull end plug and piston assembly out of the valve body (see "Figure 6") and lay aside.

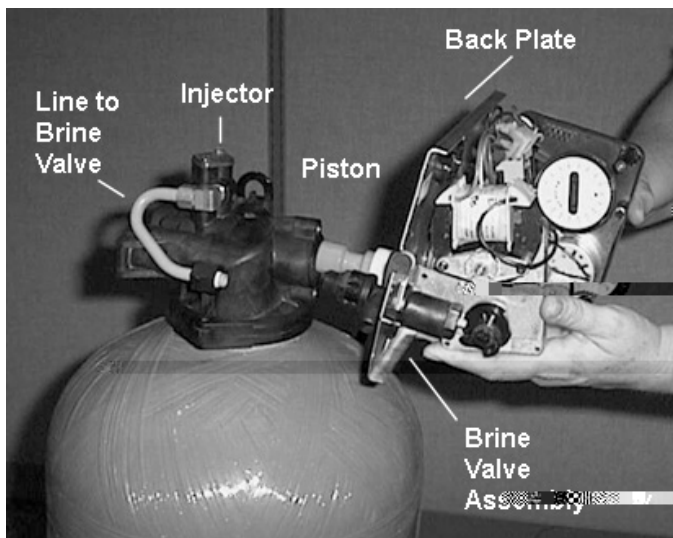


Figure 6

6. Remove the seal first using the wire hook with the finger loop (see "Figure 7").

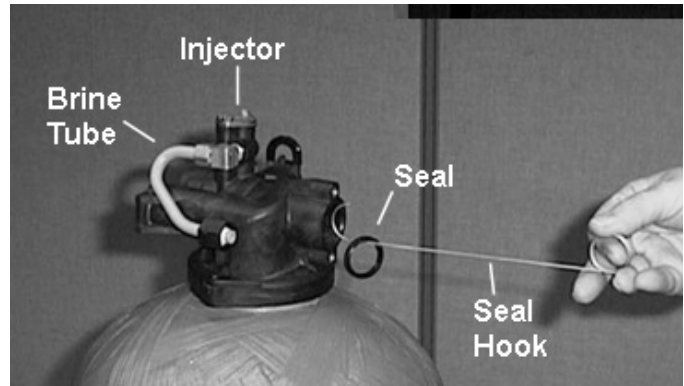


Figure 7

7. The spacer tool (use only for removing the spacers) has three retractable pins, retained by a rubber ring, at one end. They are retracted or pushed out by pulling or pushing the center button on the opposite end.
8. Insert the pin end of the spacer tool into the valve body with the pins retracted (button pulled back). Push the tool tight against the spacer and push the button in, (see Figure 8). When the button is pushed in, the pins are pushed out to engage the 1/4 dia. holes in the spacer. Remove the tool from the valve body. The spacer will be on the end. Pull the center button back, the pins will be retracted and the spacer can be removed from the spacer tool.

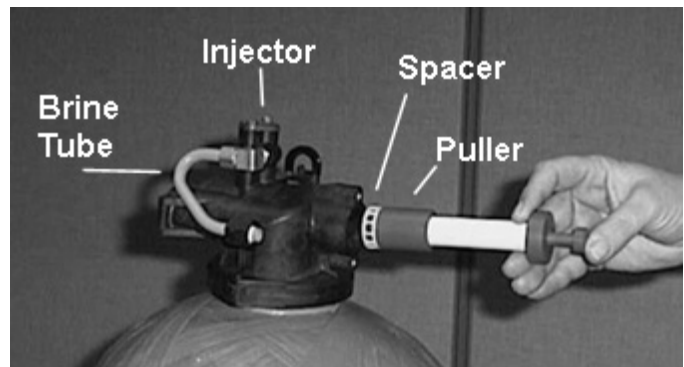


Figure 8

9. Alternately remove the remaining seals and spacers in accordance with steps No. 6 and 8.
10. The last or end spacer does not have any holes for the pins of the spacer tool to engage, therefore if the end spacer does not come out on the first try, try again using the wire hook with the finger loop.

SEAL & SPACER TOOLS & REPLACEMENT

CONTINUED

11. To replace seals, spacers and end ring, use special tool with the brass sleeve on one end. This is a double-purpose tool (see Figure 5). The male end acts as a pilot to hold the spacers as they are pushed into the valve body and the brass female end is used to insert the seals into the valve body.

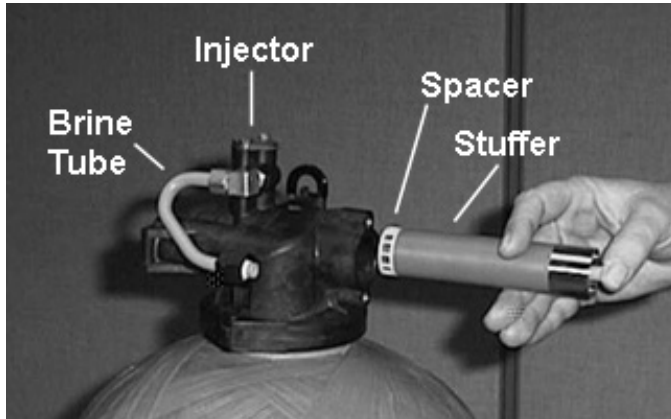


Figure 9

12. To restuff a valve body, first take the end ring (the plastic or brass ring without holes), then with your thumb press the button on the brass sleeve end. The large dia. inner portion is now exposed (see Figure 8). Place the end ring on this pilot with the lip on the end ring facing the tool. Push the tool into the valve body bore until it bottoms. While the tool is in the valve body, take a seal and press it into the inside diameter of the exposed brass female end.
13. Remove the tool, turn it end for end and insert it into the valve body bore. While holding the large dia. of the tool, slide it all the way into the valve body bore until it bottoms. Then push the center button to push the seal of the tool and leave it in place in the valve body.
14. Remove the tool from the valve body and push the center on the brass female end to expose the pilot on the opposite end. Place a spacer on this end and insert the spacer and tool into the valve.

GENERAL SERVICE HINTS FOR METER CONTROL

Problem: Softener delivers hard water

Reason: Reserve capacity has been exceeded.

Correction: Check salt dosage requirements and reset program wheel to provide additional reserve.

Reason: Program wheel is not rotating with meter output.

Correction: Pull cable out of meter cover and rotate manually. Program wheel must move without binding and clutch must give positive clicks when program wheel strikes regeneration stop. If it does not, replace timer.

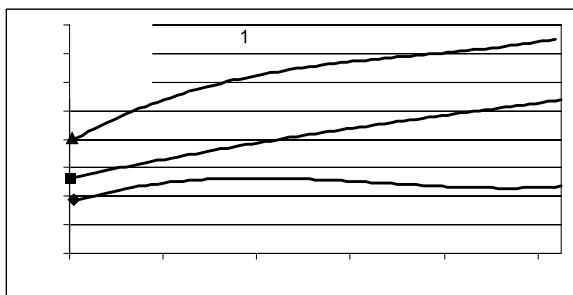
Reason: Meter is not measuring flow.

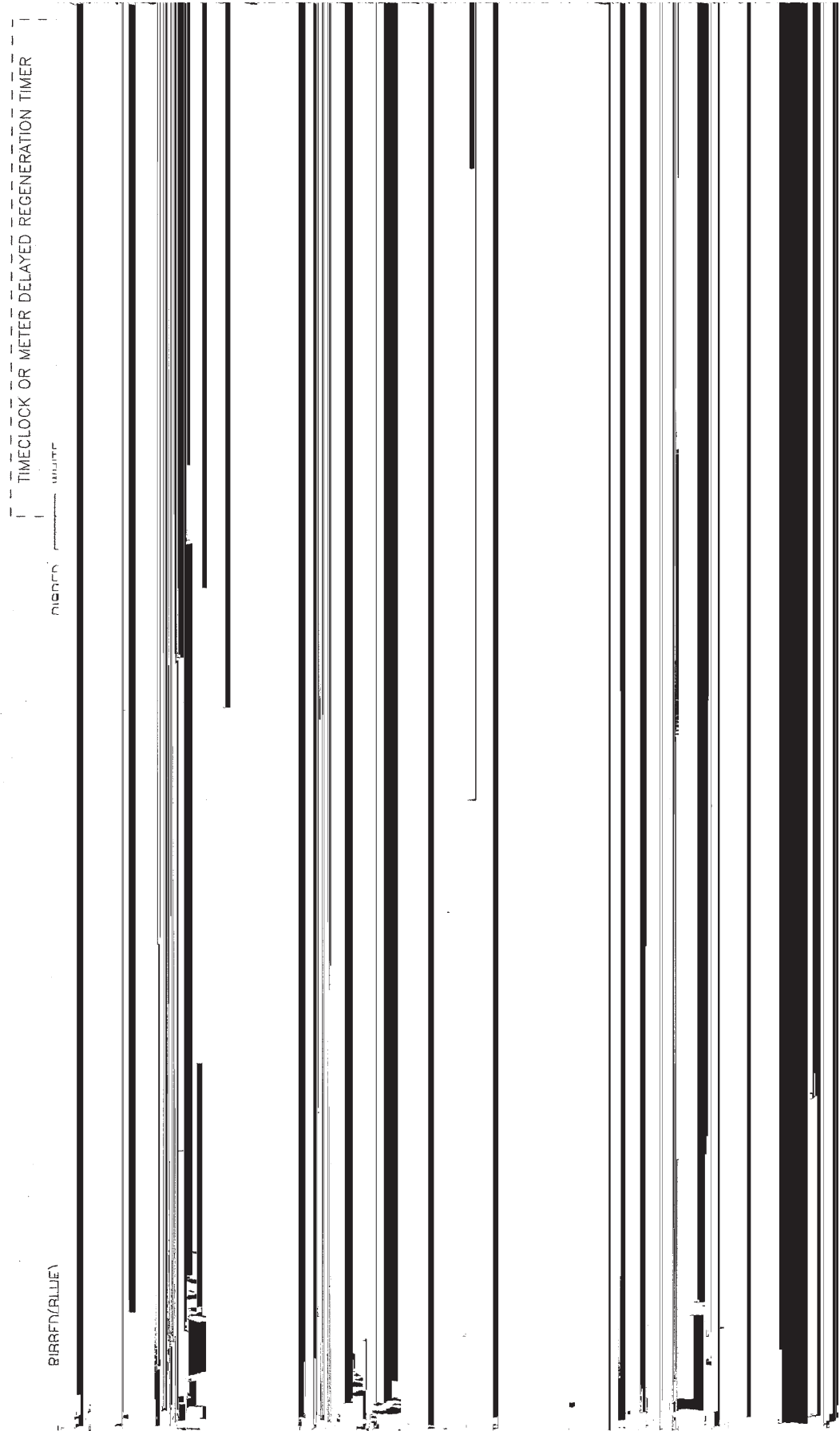
Correction: Check meter with meter checker.

TROUBLESHOOTING

Problem	Cause	Correction
Water conditioner fails to regenerate.	Electrical service to unit has been interrupted	Assure permanent electrical service (check fuse, plug, pull chain, or switch)
	Timer is defective.	Replace timer.
	Power failure.	Reset time of day.
Hard water.	By-pass valve is open.	Close by-pass valve.
	No salt is in brine tank.	Add salt to brine tank and maintain salt level above water level.
	Injector screen plugged.	Clean injector screen.
	Insufficient water flowing into brine tank.	Check brine tank fill time and clean brine line flow control if plugged.
	Hot water tank hardness.	Repeated flushings of the hot water tank is required.
	Leak at distributor tube.	Make sure distributor tube is not cracked. Check o-ring and tube pilot.
	Internal valve leak.	Replace seals and spacers and/or piston.
Unit used too much salt.	Improper salt setting.	Check salt usage and salt setting.
	Excessive water in brine tank.	See "Excessive water in brine tank".
Loss of water pressure.	Iron buildup in line to water conditioner.	Clean line to water conditioner.
	Iron buildup in water conditioner.	Clean control and add mineral cleaner to mineral bed. Increase frequency of regeneration.
	Inlet of control plugged due to foreign material broken loose from pipes by recent work done on plumbing system.	Remove piston and clean control.
Loss of mineral through drain line.	Air in water system.	Assure that well system has proper air eliminator control. Check for dry well condition.
	Improperly sized drain line flow control.	Check for proper drain rate.
Iron in conditioned water.	Fouled mineral bed.	Check backwash, brine draw, and brine tank fill. Increase frequency of regeneration. Increase backwash time.
Excessive water in brine tank.	Plugged drain line flow control.	Clean flow control.
	Plugged injector system.	Clean injector and screen.
	Timer not cycling.	Replace timer.
	Foreign material in brine valve.	Replace brine valve seat and clean valve.
	Foreign material in brine line flow control.	Clean brine line flow control.
Softener fails to draw brine.	Drain line flow control is plugged.	Clean drain line flow control.
	Injector is plugged.	Clean injector
	Injector screen plugged.	Clean screen.
	Line pressure is too low.	Increase line pressure to 20 psi
	Internal control leak	Change seals, spacers, and piston assembly.
	Service adapter did not cycle.	Check drive motor and switches.
Control cycles continuously.	Misadjusted, broken, or shorted switch.	Determine if switch or timer is faulty and replace it, or replace complete power head.
Drain flows continuously.	Valve is not programming correctly.	Check timer program and positioning of control. Replace power head assembly if not positioning properly.
	Foreign material in control.	Remove power head assembly and inspect bore. Remove foreign material and check control in various regeneration positions.
	Internal control leak.	Replace seals and piston assembly.

FLOW DATA & INJECTOR DRAW RATES





SERVICE ASSEMBLIES

24 Hour Gear Assemblies

40096-02	Dial 2AM Regen Assy, Black
40096-24	Dial 12AM Regen Assy, Black
60519-02	Gear Assy, 3200 24 Hour 2 Times/Day
60519-03	Gear Assy, 3200, 24 Hour 3 Times/Day
60519-04	Gear Assy, 3200, 24 Hour 4 Times/Day
60519-06	Gear Assy, 3200, 24 Hour (12:00) 6 Times/Day

Brine Line Flow Control (BLFC)

60010-25	BLFC, 1650, .25 GPM, Plastic
60010-50	BLFC, 1650, .50 GPM, Plastic
60010-100	BLFC, 1650, 1.0 GPM, Plastic

Brine Valves

60011-010	Brine Valve, 1650, Short Stem, .25 GPM, Less Tube
60011-030	Brine Valve, 1650, Short Stem, 1.0 GPM, Less Tube

Bypasses

60049	Bypass Plastic Assy
60040SS	Bypass Valve, 5600, 3/4-inch NPT
60041SS	Bypass Valve, 5600, 1-inch NPT

Cam

60160-15	Drive Cam Assy, STF, Blue
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Clamp

60503	Clamp Ring Assembly, 2510
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Coupling

60510	Adapter Coupling Assy, 5600
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Drain Line Flow Controls

60705-00	DLFC, Plastic, Blank
60705-06	DLFC, Plastic, .60 GPM
60705-08	DLFC, Plastic, .80 GPM
60705-10	DLFC, Plastic, 1.0 GPM
60705-12	DLFC, Plastic, 1.2 GPM
60705-13	DLFC, Plastic, 1.3 GPM
60705-15	DLFC, Plastic, 1.5 GPM
60705-17	DLFC, Plastic, 1.7 GPM
60705-20	DLFC, Plastic, 2.0 GPM
60705-24	DLFC, Plastic, 2.4 GPM
60705-30	DLFC, Plastic, 3.0 GPM
60705-35	DLFC, Plastic, 3.5 GPM
60705-40	DLFC, Plastic, 4.0 GPM
60705-45	DLFC, Plastic, 4.5 GPM
60705-50	DLFC, Plastic, 5.0 GPM
60705-60	DLFC, Plastic, 6.0 GPM
60705-70	DLFC, Plastic, 7.0 GPM
60705-8.0	DLFC, QC x 3/4-inch F, 8.0 GPM
60705-9.0	DLFC, QC x 3/4-inch F, 9.0 GPM
60705-12	DLFC, QC x 3/4-inch F, 12.0 GPM
60705-15	DLFC, QC x 3/4-inch F, 15.0 GPM

Drives

60050-21	Drive Assy, 2750, STF, 120V Softener
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Injectors

60480-xx	1600 Injector Assy (Specify size of Injector)
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Meters

60088-180	Meter Assy, 3/4-inch Dual Port, Slip Std, Rt Ang/180 Plastic Paddle w/clps
60089-180	Meter Assy, 3/4-inch Dual Port, Slip Ext, Rt Ang/180 Plastic Paddle w/clps

Pistons

60090	Piston Assy, 1500, 2510, 2750
60101-01	Piston Assy, NHWPB
60101-02	Piston Conversion, 2510 NHWPB 1600
60101-00	Piston Kit, 2510 NHWPB Filter

Program Wheels

60405-10	Program Wheel, w/3/4-inch Std Label Set @ 21
60405-15	Program Wheel, w/3/4-inch Std Label w/People Label Set @ 21

Safety Brine (2300)

60028-30	Float Assy, 2350, 30-inch, White
60027-FFA	Safety Brine Valve Body, 2300 Fitting Facing Arm
60027-FFS	Safety Brine Valve Body, Fitting Facing Stud

Sales and Service Aids

40097	Literature, 2510, S/Manual
16510	Literature, 2510, Spec Sheet

Seal & Spacer Kits

60121	Seal Kit, 1500, 2510, 2750
60121-10	Seal & Spacer Kit, 2750, Silicone

Skipper Wheels

14860	Skipper Wheel Assy, 7 Day
14381	Skipper Wheel Assy, 12 Day

Yokess

13708-40	Yoke, 1-inch, Sweat
13708-45	Yoke, 3/4-inch, Sweat
18706	Yoke, 1-inch, NPT, Plastic
18706-20	Yoke, 3/4-inch, NPT, Plastic
19275	Yoke, Angle 90 Deg. 3/4-inch, NPT
19275-45	Yoke, Angle 90 Deg. 3/4-inch, Sweat
19620-01	Yoke Assy, 3/4-inch, R/Angle, 90 Deg w/O-rings, Clips and Screws
40636	Yoke, 1-1/4 inch, NPT
40636-49	Yoke, 1-1/4 inch, Sweat
41026-01	Yoke, 1-inch, NPT, SS
41027-01	Yoke, 3/4-inch, NPT, Cast, Machd

